Wastewater Engineering Treatment and Resource Recovery

Fifth Edition



Wastewater, Engineering Treatment and Resource Recovery

Fifth Edition

Metcalf & Eddy I AECOM

Revised by

George Tchobanoglous Professor Emeritus of Civil and Environmental Engineering University of California at Davis

H. David Stensel Professor of Civil and Environmental Engineering University of Washington, Seattle

Ryujiro Tsuchihashi Wastewater Technical Leader, AECOM

Graw

Franklin Burton Consulting Engineer Los Altos, CA Contributing Authors:

Mohammad Abu-Orf North America Biosolids Practice Leader, AECOM

Gregory Bowden Wastewater Technical Leader, AECOM

William Pfrang Wastewater Treatment Technology Leader, AECOM



WASTEWATER ENGINEERING: TREATMENT AND RESOURCE RECOVERY, FIFTH EDITION

Published by McGraw-Hill Education, 2 Penn Plaza, New York, NY 10121. Copyright © 2014 by McGraw-Hill Education. All rights reserved. Printed in the United States of America. Previous editions © 2003, 1991, and 1979. No part of this publication may be reproduced or distributed in any form or by any means, or stored in a database or retrieval system, without the prior written consent of McGraw-Hill Education, including, but not limited to, in any network or other electronic storage or transmission, or broadcast for distance learning.

Some ancillaries, including electronic and print components, may not be available to customers outside the United States.

This book is printed on acid-free paper.

1 2 3 4 5 6 7 8 9 0 QVS/QVS 1 0 9 8 7 6 5 4 3

ISBN 978-0-07-340118-8 MHID 0-07-340118-8

Senior Vice President, Products & Markets: Kurt L. Strand Vice President, General Manager: Marty Lange Vice President, Content Production & Technology Services: Kimberly Meriwether David Global Brand Manager: Raghothaman Srinivasan Executive Brand Manager: Bill Stenguist Executive Marketing Manager: Curt Reynolds Development Editor: Lorraine Buczek Director, Content Production: Terri Schiesl Senior Project Manager: Lisa A. Bruflodt Buyer: Jennifer Pickel Media Project Manager: Prashanthi Nadipalli Cover Designer: Studio Montage, St. Louis, MO Cover Image: Aerial view Blue Plains Advanced Wastewater Treatment Plant, Washington, DC Cover Image Credit: Courtesy DC Water Photographs: All of the photographs for this textbook were taken by George Tchobanoglous, unless otherwise noted. Compositor: RPK Editorial Services, Inc. Typeface: 10/12 Times Printer: Quad/Graphics

All credits appearing on page or at the end of the book are considered to be an extension of the copyright page.

Library of Congress Cataloging-in-Publication Data

-

The Internet addresses listed in the text were accurate at the time of publication. The inclusion of a website does not indicate an endorsement by the authors or McGraw-Hill Education, and McGraw-Hill Education does not guarantee the accuracy of the information presented at these sites.

www.mhhe.com

About the Authors

\$

George Tchobanoglous is Professor Emeritus in the Department of Civil and Environmental Engineering at the University of California, Davis. He received a B.S. degree in civil engineering from the University of the Pacific, an M.S. degree in sanitary engineering from the University of California at Berkeley, and a Ph.D. from Stanford University in 1969. Dr. Tchobanoglous' research interests are in the areas of wastewater treatment and reuse, wastewater filtration, UV disinfection, aquatic wastewater management systems, wastewater management for small and decentralized wastewater management systems, and solid waste management. He has authored or co-authored over 500 technical publications including 22 textbooks and 8 reference works. The textbooks are used in more than 225 colleges and universities, by practicing engineers, and in universities worldwide both in English and in translation. His books are famous for successfully bridging the gap between academia and the day-to-day world of the engineer. He is a Past President of the Association of Environmental Engineers and Science Professors. Among his many honors, in 2003 Professor Tchobanoglous received the Clarke Prize from the National Water Research Institute. In 2004, he received the Distinguished Service Award for Research and Education in Integrated Waste Management from the Waste-To-Energy Research and Technology Council. In 2004, he was also inducted into the National Academy of Engineering. In 2005, he was awarded an honorary Doctor of Engineering from the Colorado School of Mines. In 2007, he received the Frederick George Pohland Medal awarded by AAEE and AEESP. In 2012 he was made a WEF Fellow. He is a registered Civil Engineer in California.

H. David Stensel is a Professor in the Civil and Environmental Engineering Department at the University of Washington, Seattle, WA. Prior to his academic positions, he spent 10 years in practice developing and applying industrial and municipal wastewater treatment processes. He received a B.S. degree in civil engineering from Union College, Schenectady, NY, and M.E. and Ph.D. degrees in environmental engineering from Cornell University. His principal research interests are in the areas of wastewater treatment, biological nutrient removal, sludge processing methods, resource recovery, and biodegradation of micropollutants. He is a Past Chair of the Environmental Engineering Division of ASCE, has served on the board of the Association of Environmental Engineering Professors and on various committees for ASCE and the Water Environment Federation. He has authored or coauthored over 150 technical publications and a textbook on biological nutrient removal. Research recognition honors include the ASCE Rudolf Hering Medal, the Water Environment Federation Harrison Prescott Eddy Medal twice, and the Bradley Gascoigne Medal. In 2013, he received the Frederick George Pohland Medal awarded by AAEE and AEESP. He is a registered professional engineer, a diplomate in the American Academy of Environmental Engineers and a life member of the American Society of Civil Engineers and the Water Environment Federation.

Ryujiro Tsuchihashi is a technical leader with AECOM. He received his B.S. and M.S. in civil and environmental engineering from Kyoto University, Japan, and a Ph.D. in environmental engineering from the University of California, Davis. The areas of his expertise include wastewater/water reclamation process evaluation and design, evaluation and assessment of water reuse systems, biological nutrient removal, and evaluation of greenhouse gas emission

V

reduction from wastewater treatment processes. He was a co-author of the textbook "Water Reuse: Issues, Technologies and Applications," a companion textbook to this textbook. He is a technical practice coordinator for AECOM's water reuse leadership team. Ryujiro Tsuchihashi is a member of the Water Environment Federation, American Society of Civil Engineer, and International Water Association, and has been an employee of AECOM for 10 years, during which he has worked on various projects in the United State, Australia, Jordan, and Canada.

Franklin Burton served as vice president and chief engineer of the western region of Metcalf & Eddy in Palo Alto, California for 30 years. He retired from Metcalf & Eddy in 1986 and has been in private practice in Los Altos, California, specializing in treatment technology evaluation, facilities design review, energy management, and value engineering. He received his B.S. in mechanical engineering from Lehigh University and an M.S. in civil engineering from the University of Michigan. He was co-author of the third and fourth editions of the Metcalf & Eddy textbook "Wastewater Engineering: Treatment and Reuse." He has authored over 30 publications on water and wastewater treatment and energy management in water and wastewater applications. He is a registered civil engineer in California and is a life member of the American Society of Civil Engineers, American Water Works Association, and Water Environment Federation.

Mohammad Abu-Orf is AECOM's North America biosolids practice leader and wastewater director. He received his B.S. in civil engineering from Birzeit University, West Bank, Palestine and received his M.S. and Ph.D. in civil and environmental engineering from the University of Delaware. He worked with Siemens Water Technology and Veolia Water as biosolids director of research and development. He is the main inventor on five patents and authored and co-authored more than 120 publications focusing on conditioning, dewatering, stabilization and energy recovery from biosolids. He was awarded first place for Ph.D. in the student paper competition by the Water Environment Federation for two consecutive years in 1993 and 1994. He coauthored manuals of practice and reports for the Water Environment Research Foundation. He served as an editor of the Specialty Group for Sludge Management of the International World Association for six years and served on the editorial board of the biosolids technical bulletin of the Water Environment Federation. Mohammad Abu-Orf has been an employee of AECOM for 6 years.

Gregory Bowden is a technical leader with AECOM. He received his B.S. in chemical engineering from Oklahoma State University and a Ph.D. in chemical engineering from the University of Texas at Austin. He worked for Hoechst Celanese (Celanese AG) for 10 years as a senior process engineer, supporting wastewater treatment facility operations at chemical production plants in North America. He also worked as a project manager in the US Filter/Veolia North American Technology Center. His areas of expertise include industrial wastewater treatment, biological and physical/chemical nutrient removal technologies and biological process modeling. Greg Bowden is a member of the Water Environment Federation and has been an AECOM employee for 9 years.

William Pfrang is a Vice-President of AECOM and Technical Director of their Metro-New York Water Division. He began his professional career with Metcalf & Eddy, Inc., as a civil engineer in 1968. During his career, he has specialized in municipal wastewater treatment plant design including master planning, alternative process assessments, conceptual, and detailed design. Globally, he has been the lead engineer for wastewater treatment projects in the United States, Southeast Asia, South America, and the Middle East. He received his B.S. and M.S. in civil engineering from Northeastern University. He is a registered professional engineer, a member of the American Academy of Environmental Engineers, and the Water Environment Federation. William Pfrang has been an employee of the firm for over 40 years.

Contents

About the Authors	ν
Preface	xxiii
Acknowledgments	xxvii
Foreword	xxix

1 Introduction to Wastewater Treatment and Process Analysis 1

- Evolution of Wastewater Treatment 4
 Treatment Objectives 5
 Current Health and Environmental Concerns 5
 Sustainability Considerations 5
- Evolution of Regulations of Significance to Wastewater Engineering 6
 Establishment of Environmental Protection Agency 6

Important Federal Regulations6Other Federal Regulations9State and Regional Regulations9

- 1-3 Characteristics of Wastewater 9 Sources of Wastewater 9 Types of Collection Systems 9 Wastewater Constituents 10
- 1-4 Classification of Wastewater Treatment Methods 10 Physical Unit Processes 10 Chemical Unit Processes 12 Biological Unit Processes 12
- 1-5 Application of Treatment Methods 12 Wastewater Processing 12 Residuals Processing 13 Typical Treatment Process Flow Diagrams 13
- 1-6 Status of Wastewater Treatment in the United States 17 Recent Survey Results 18 Trends 18
- Introduction to Process Analysis 19
 Mass-Balance Analysis 19
 Application of the Mass-Balance Analysis 21

1-8	Reactors Used in Wastewater Treatment 22
	Types of Reactors 22
	Hydraulic Characteristics of Reactors 24
	Application of Reactors 25
1-9	Modeling Ideal Flow in Reactors 26
	Ideal Flow in Complete-Mix Reactor 26
	Ideal Plug-Flow Reactor 27
1-10	Introduction to Process Kinetics 29
	Types of Reactions 29
	Rate of Reaction 30
	Specific Reaction Rate 31
	Effects of Temperature on Reaction Rate
	Coefficients 31
	Reaction Order 33
	Rate Expressions Used in Wastewater
	Treatment 34
	Analysis of Reaction Rate Coefficients 39
-11	Introduction to Treatment Process Modeling 42
	Batch Reactor with Reaction 43
	Complete-Mix Reactor with Reaction 43
	Complete-Mix Reactors in Series with Reaction 44
	Ideal Plug-Flow Reactor with Reaction 47
	Comparison of Complete-Mix and Plug-Flow
	Reactors with Reaction 48
	Plug-Flow Reactor with Axial Dispersion and
	Reaction 50
	Other Reactor Flow Regimes and Reactor
	Combinations 51
	Problems and Discussion Topics 53

2 Wastewater Characteristics 57

2-1 Wastewater Characterization 60 Wastewater Properties and Constituents 60 Constituents of Concern in Wastewater Treatment 60
2-2 Sampling and Analytical Procedures 60 Sampling 63 Methods of Analysis 65 Units of Expression for Physical and Chemical Parameters 66 Useful Chemical Relationships 66

vii

viii Contents

2-3	Physical Properties 73
	Sources of Physical Properties 73
	Solids 73
	Particle Size and Particle Size Measurement 76
	Particle Size Distribution 80
	Nanoparticles and Nanocomposites 83
	Turbidity 83
	Relationship Between Turbidity and TSS 85
	Color 85
	Absorption/Transmittance 85
	Temperature 87
	Thermal Energy Content of Wastewater 89
	Conductivity 89
	Density, Specific Gravity, and Specific Weight 89
2-4	Inorganic Nonmetallic Constituents 90
	Sources of Inorganic Nonmetallic Constituents 90
	<i>pH</i> 90
	Chlorides 91
	Alkalinity 92
	Nitrogen 92
	Phosphorus 96
	Sulfur 97
	Gases 98
	Odors 103
2-5	Metallic Constituents 111
	Sources of Metallic Constituents 112
	Importance of Metals 113
	Sampling and Methods of Analysis 114
0 /	Typical Ejjueni Discharge Limits for Metals 114
2-0	Aggregate Organic Constituents 114
	Sources of Aggregate Organic Constituents 114
	Measurement of Organic Content 114 Biochamical Organic Demand (BOD) 115
	Total and Soluble Chamical Organ Domand
	(COD and SCOD) = 123
	Total and Dissolved Organic Carbon (TOC and
	DOTC) 123
	UV-Absorbing Organic Constituents 124
	Theoretical Oxygen Demand (ThOD) 125
	Interrelationships between BOD. COD. and
	<i>TOC</i> 125
	Oil and Grease 127
	Surfactants 128
	Chemical Energy in Wastewater and Biosolids 129
2-7	Individual Organic Compounds 131
	Sources of Individual Organic Compounds 132
	Priority Pollutants 132
	Volatile Organic Compounds (VOCs) 132
	Disinfection Byproducts 132
	Pesticides and Agricultural Chemicals 133

Unregulated Trace Organic Compounds 133 Analysis of Individual Organic Compounds 133 2-8 Radionuclides in Wastewater 136 Sources of Radionuclide 137 Units of Expression 137 Description of Isotopes Found in Wastewater and Sludge 137 Treatment Technologies for the Removal of Radionuclides 137 2-9 Biological Constituents 139 Sources of Microorganisms in Wastewater 140 Enumeration and Identification of Microorganisms 144 Pathogenic Organisms and Prions 151 Evolving Pathogenic Microorganisms 161 2-10 Toxicity 161 Sources of Toxicity 161 Evolution and Application of Toxicity Testing 162 Toxicity Testing 163 Analysis of Toxicity Test Results 165 Application of Toxicity Test Results 167 Identification of Toxicity Components 169

3 Wastewater Flowrates and **Constituent Loadings** 183

171

Problems and Discussion Topics

3-1 Wastewater Sources and Flowrates 185 Municipal Uses of Water 185 Domestic Wastewater Sources and Flowrates 186 Strategies for Reducing Interior Water Use and Wastewater Flowrates 189 Water Use in Other Parts of the World 194 Sources and Rates of Industrial (Nondomestic) Wastewater Flows 194 Variations in Wastewater Flowrates 195 Long-Term Multiyear Variations Due to Conservation 198 Impact of Water Conservation on Future Planning 200 3-2 Impact of Collection System on Wastewater Flowrates 200 Infiltration/Inflow 200 Inflow into Collection Systems 202 Exfiltration from Collection Systems 204 Combined Collection System Flowrates 205 Direct Measurement of Combined Sewer Flowrates and Wastewater Characteristics 207 Calculation of Combined Sewer Flowrates 207

 3-3 Analysis of Wastewater Flowrate Data 208 Statistical Analysis of Flowrate Data 208 Developing Design Parameters from Flowrate Data 211 Observed Variability in Influent Flowrates 212
 Analysis of Wastewater Constituents 214

 3-4 Analysis of Wastewater Constituents 214
 Wastewater Constituents Discharged By Individuals 214
 Constituent Concentrations Based on Individual
 Mass Discharges 218

> Mineral Increase Resulting from Water Use 218 Composition of Wastewater in Collection

Systems 219 Variations in Constituent Concentrations 219 Statistical Analysis of Constituent Concentrations 225 Observed Variability in Influent Constituent

3–5 Analysis of Constituent Mass Loading Data 226 Simple Average 226 Flow-Weighted Average 226 Mass Loadings 229 Effect of Mass Loading Variability on Treatment Plant Performance 231

3-6 Selection of Design Flowrates and Mass Loadings 232 Design Flowrates 234 Design Mass Loadings 240

Concentrations 225

 3-7 Flow and Constituent Load Equalization 241 Description/Application of Flow Equalization 242 The Benefits of Flow Equalization 243 Design Considerations 243 Equalization of Constituent Mass Loading Rates 253 Equalization of Sludge and Biosolids Processing Return Flows 253

Problems and Discussion Topics 254

4 Wastewater Treatment Process Selection, Design, and Implementation 263

 Planning for New and Upgrading Existing Wastewater Treatment Plants 265 Need to Upgrade Existing Wastewater Treatment Plants 265
 Planning for New Wastewater Treatment Plants 266
 Treatment Process Design Considerations 266 Owner Needs 270 Environmental Considerations 270 Compatibility with Existing Facilities 271 Energy and Resource Requirements 271 Cost Considerations 272 Other Design Considerations 273

4-2 Considerations in Process Selection 274 Important Factors in Process Selection 274 Process Selection Based on Reaction Kinetics 276 Process Selection Based On Mass Transfer 277 Process Design Based on Loading Criteria 277 Bench-Scale Tests and Test-Bed Pilot-Scale Studies 277 Wastewater Discharge Permit Requirements 278

4–3 Treatment Process Reliability and Selection of Design Values 279 Variability in Wastewater Treatment 280 Selection of Process Design Parameters to Meet Discharge Permit Limits 286 _____ Performance of Combined Processes 289

4-4 Elements of Process Design 291 Design Period 291 Treatment Process Flow Diagrams 291 Process Design Criteria 291 Preliminary Sizing 292 Solids Balance 293 Plant Layout 294 Plant Hydraulics 295 Energy Management 296

- 4-5 Implementation of Wastewater Management Programs 297 Facilities Planning 297 Design 297 Value Engineering 298 Construction 298 Facilities Startup and Operation 299
 - **4-6** Financing 299 Long-Term Municipal Debt Financing 299 Non-Debt Financing 300 Leasing 300 Privatization 300 Problems and Discussion Topics 300

5 Physical Unit Processes 305

5-1 Screening 310
 Classification of Screens 310
 Screenings Characteristics and Quantities 311
 Coarse Screens (Bar Racks) 312

Fine Screens 318 Microscreens 323 Screenings Handling, Processing, and Disposal 324 5-2 Coarse Solids Reduction 325 Comminutors 325 Macerators 326 Grinders 327 Design Considerations 327 5-3 Mixing and Flocculation 327 Continuous Rapid Mixing in Wastewater Treatment 328 Continuous Mixing in Wastewater Treatment 329 Energy Dissipation in Mixing and Flocculation 330 Time Scale in Mixing 332 Types of Mixers Used for Rapid Mixing in Wastewater Treatment 332 Types of Mixers Used for Maintaining Solids in Suspension in Wastewater Treatment and Chemical Mixing 335 Types of Mixers Used for Flocculation in Wastewater Treatment 338 Types of Mixers Used for Continuous Mixing in Wastewater Treatment 341 New Developments in Mixing Technology 344 · 5-4 Gravity Separation Theory 344 Description 345 Particle Settling Theory 346 Discrete Particle Settling 350 Flocculent Particle Settling 354 Inclined Plate and Tube Settling 356 Hindered (Zone) Settling 360 Compression Settling 364 Gravity Separation in an Accelerated Flow Field 364 5-5 Grit Removal 365 Wastewater Grit Characteristics 366 Grit Separators for Wastewater 370 Grit Separators for Combined Wastewater and Stormwater 379 Grit Washing 380 Grit Drying 382 Disposal of Grit 382 Solids (Sludge) Degritting 382 Primary Sedimentation 382

5-6 Primary Sedimentation 382
 Description 383
 Sedimentation Tank Performance 391
 Design Considerations 393

Characteristics and Quantities of Solids (Sludge) and Scum 397

 5-7 High-Rate Clarification 398 Enhanced Particle Flocculation 398 Analysis of Ballasted Particle Flocculation and Settling 399 Process Application 401

- 5-8 Flotation 403
 Description 404
 Design Considerations for Dissolved-Air Flotation
 Systems 406
- **5-9** New Approaches for Primary Treatment 408 Microscreening of Raw Wastewater 409 Charged Bubble Flotation 409 Primary Effluent Filtration 410
- 5-10 Gas Liquid Mass Transfer 411 Historical Development of Gas Transfer Theories 411 The Two-Film Theory of Gas Transfer 412 Absorption of Gases Under Turbulent Conditions 415 Absorption of Gases Under Quiescent Conditions 417 Desorption (Removal) of Gases 418

5-11 Aeration Systems 419 Oxygen Transfer 419 Evaluation of Alpha (α) Correction Factor 421 Types of Aeration Systems 424 Diffused-Air Aeration 424 Mechanical Aerators 436 Energy Requirement for Mixing in Aeration Systems 439 Generation and Dissolution of High-Purity Oxygen 440 Postaeration 443 Problems and Discussion Topics 448

6 Chemical Unit Processes 455

6-1 Role of Chemical Unit Processes in Wastewater Treatment 458 Applications of Chemical Unit Processes 458 Considerations in the Use of Chemical Unit Processes 459
6-2 Fundamentals of Chemical Coagulation 460 Basic Definitions 461 Nature of Particles in Wastewater 461 Development and Measurement of Surface Charge 462

Particle-Particle Interactions 463 Particle Destabilization and Aggregation with Polyelectrolytes 466 Particle Destabilization and Removal with Hydrolyzed Metal Ions 468 Chemical Precipitation for Improved 6-3 Plant Performance 473 Chemical Reactions in Wastewater Precipitation Applications 474 Chemically Enhanced Primary Treatment (CEPT) 477 Independent Physical-Chemical Treatment 478 Estimation of Sludge Quantities from Chemical Precipitation 479 Chemical Phosphorus Removal 481 6-4 Chemicals Used for Phosphorus Removal 481 Phosphorus Removal from the Liquid Stream with Metal Salts 487 Phosphorus Removal from the Liquid Stream with Calcium 489 Strategies for Chemical Phosphorus Removal 491 6-5 Chemical Formation of Struvite for Ammonium and Phosphorus Removal 492 Chemistry of Struvite Formation 493 Control and/or Mitigation Measures for the Formation of Struvite 496 Enhanced Struvite Formation for Nutrient Removal 496 6-6 Chemical Precipitation for Removal of Heavy Metals and Dissolved Substances 498 Precipitation Reactions 498 Co-precipitation with Phosphorus 500 6-7 Conventional Chemical Oxidation 501 Applications for Conventional Chemical Oxidation 501 Oxidants Used in Chemical Oxidation Processes 501 Fundamentals of Chemical Oxidation 503 Chemical Oxidation of Organic Constituents 508 Chemical Oxidation of Ammonium 508 Chemical Oxidation Process Limitations 510 6-8 Advanced Oxidation 510 Applications for Advanced Oxidation 510 Processes for Advanced Oxidation 513 Basic Considerations for Advanced Oxidation Processes 517 Advanced Oxidation Process Limitations 520 Photolysis 521

> Applications for Photolysis 521

Photolysis Processes 522 Basic Considerations for Photolysis Processes 522 Photolysis Process Limitations 528

- 6-10 Chemical Neutralization, Scale Control, and Stabilization 529 pH Adjustment 529 Analysis of Scaling Potential 530 Scale Control 535 Stabilization 536
- 6-11 Chemical Storage, Feeding, Piping, and Control Systems 536 Chemical Storage and Handling 536 Dry Chemical Feed Systems 538 Liquid Chemical Feed Systems 542 Gas Chemical Feed Systems 542 Initial Chemical Mixing 543 **Problems and Discussion Topics** 544

7 **Fundamentals of Biological** Treatment 551

7-1 Overview of Biological Wastewater Treatment 555 **Objectives of Biological Treatment** 555 Role of Microorganisms in Wastewater Treatment 555 Types of Biological Processes for Wastewater Treatment 556 7-2 Composition and Classification of Microorganisms 561 Cell Components 562 Cell Composition 564 Environmental Factors 564 Microorganism Identification and Classification 565 Use of Molecular Tools 568 7-3 Introduction to Microbial Metabolism 571 Carbon and Energy Sources for Microbial Growth 571 Nutrient and Growth Factor Requirements 573 7-4 Bacterial Growth, Energetics, and Decay 573 Bacterial Reproduction 574 Bacterial Growth Patterns in a Batch Reactor 574 Bacterial Growth and Biomass Yield 575 Measuring Biomass Growth 575 Estimating Biomass Yield and Oxygen Requirements from Stoichiometry 576 Estimating Biomass Yield from Bioenergetics 579 Stoichiometry of Biological Reactions 586

xi

xii

Biomass Synthesis Yields for Different Growth Conditions 587 Biomass Decay 587 Observed versus Synthesis Yield 588 7-5 Microbial Growth Kinetics 588 Microbial Growth Kinetics Terminology 589 Rate of Utilization of Soluble Substrates 589 Other Rate Expressions for Soluble Substrate Utilization 591 Rate of Soluble Substrate Production from Biodegradable Particulate Organic Matter 591 Net Biomass Growth Rate 592 Kinetic Coefficients for Substrate Utilization and Biomass Growth 593 Rate of Oxygen Uptake 593 Effects of Temperature 594 Total Volatile Suspended Solids and Active Biomass 594 Net Biomass Yield and Observed Yield 595 7-6 Modeling Suspended Growth Treatment Processes 597 Description of Suspended Growth Treatment Processes 597 Solids Retention Time 597 Biomass Mass Balance 598 Substrate Mass Balance 600 Mixed Liquor Solids Concentration and Solids Production 600 The Observed Yield 603 Oxygen Requirements 603 Design and Operating Parameters 606 Process Performance and Stability 607 Modeling Plug-Flow Reactors 609 7-7 Substrate Removal in Attached Growth Treatment Process 610 Biofilm Characteristics 611 **Biomass Characterization** 611 Mechanistic Models 612 Substrate Flux in Biofilms 612 Substrate Mass Balance for Biofilm 613 Substrate Flux Limitations 613 7-8 Aerobic Oxidation 615 Process Description 615 Microbiology 615 Process Operation Issues 616 Stoichiometry of Aerobic Biological Oxidation 617 Growth Kinetics 617 Environmental Factors 618

Microbiology 619 Stoichiometry of Biological Nitrification 622 Nitification Kinetics 624 626 AOB Kinetics NOB Kinetics 627 Environmental Factors 628 7-10 Denitrification 631 Process Description 632 Microbiology 633 Stoichiometry of Biological Denitrification and Denitritation 634 Organic Substrate Requirements for Denitrification and Denitritation 635 Denitrification Kinetics 637 Environmental Factors 640 7-11 Anaerobic Ammonium Oxidation 640 Process Description 640 Microbiology 641 Anammox Stoichiometry 641 Growth Kinetics 644 Environmental Factors 645 7-12 Greenhouse Gas from Biological Nitrogen Transformations 645 Source of Nitrous Oxide Emissions 645 Nitrous Oxide Production Pathways 646 7-13 Enhanced Biological Phosphorus Removal 648 Process Description 648 Processes Occurring in the Anaerobic Zone 650 Processes Occurring in a Downstream Aerobic or Anoxic Zone 650 Microbiology 651 Other Process Considerations for EBPR 652 Stoichiometry of Enhanced Biological Phosphorus Removal 653 Growth Kinetics 655 Environmental Factors 655 7-14 Anaerobic Fermentation and Oxidation 655 Process Description 656 Microbiology 657 Stoichiometry of Anaerobic Fermentation and Oxidation 659 Process Kinetics 660 Environmental Factors 663 7-15 Biological Removal of Toxic and Recalcitrant Organic Compounds 663 Development of Biological Treatment Methods 664

Biological Oxidation of Inorganic Nitrogen 618

Process Description 619

7-9

Aerobic Biodegradation 665 Abiotic Losses 666 Modeling Biotic and Abiotic Losses 669

- 7-16 Biological Removal of Trace Organic Compounds 671 Removal of Trace Organic Compounds 672 Steady-State Fate Model 672
- 7-17 Biological Removal of Heavy Metals 674Problems and Discussion Topics 674

8 Suspended Growth Biological Treatment Processes 697

 8-1 Introduction to the Activated-Sludge Process 700 Historical Development of Activated Sludge Process 701

- Basic Process Description 701 Evolution of the Conventional Activated-Sludge Process 702 Nutrient Removal Processes 706
- 8-2 Wastewater Characterization 707Key Wastewater Constituents for Process Design 707

Measurement Methods for Wastewater Characterization 712 Recycle Flows and Loadings 716

- **8-3** Fundamentals of Process Selection, Design, and Control 717
 - Overall Considerations in Treatment Process Implementation 717
 - Important Factors in Process Selection and Design 717
 - Process Control 726
 - Operational Problems in Activated Sludge Systems with Secondary Clarifiers 732 Operational Problems with MBR Systems 738
- **8-4** Selector Types and Design Consideration 738 Selector Types and Design Considerations 739 Poor Settling Even with Use of Selector 741

 8-5 Activated Sludge Process Design Considerations 742
 Steady-State Design Approach 742
 Use of Simulation Model 744
 Model Matrix Format, Components, and Reactions 747
 Other Simulation Model Applications 751

8-6 Processes for Bod Removal and Nitrification 752 Overview of BOD Removal and Nitrification Processes 752

General Process Design Considerations 754 Complete-Mix Activated-Sludge Process Design 754 Sequencing Batch Reactor Process Design 771 Staged Activated-Sludge Process Design 782 Alternative Processes for BOD Removal and Nitrification 786 8-7 Processes for Biological Nitrogen Removal 795 Process Development 796 Overview of Types of Biological Nitrogen-Removal Processes 797 General Process Design Considerations 802 Preanoxic Denitrification Processes 804 Postanoxic Denitrification Processes 831 Low DO and Cyclic Nitrification/Denitrification Processes 833 Alternative Process Configurations for Biological Nitrogen Removal 838 Denitrification with External Carbon Addition 848 Process Control and Performance 860 8-8 Processes for Enhanced Biological Phosphorus Removal 861 Process Development 861 Overview of Enhanced Biological Phosphorus Removal Processes 862 General Process Design Considerations 864 **Operational Factors That Affect Enhanced** Biological Phosphorus Removal 878 Enhanced Biological Phosphorus Removal Process Design 880 Provision for Chemical Addition 883 Process Control and Performance Optimization 884 8-9 Aeration Tank Design for Activated-Sludge Processes 885 Aeration System 885 Aeration Tanks and Appurtenances 886 8-10 Analysis of Liquid-Solids Separation for Activated-Sludge Processes with Clarifiers 889 Solids Separation by Secondary Clarifiers 889 Assessing Sludge Thickening Characteristics 891 Clarifier Design Based on Solids Flux Analysis 893 Clarifier Design Based on State Point Analysis 900 8-11 Design Considerations for Secondary Clarifiers 906 Types of Sedimentation Tank 906

Sidewater Depth 910

Contents

Flow Distribution 910
Tank Inlet Design 910
Weir Placement and Loading 912
Scum Removal and Management 912
8-12 Solids Separation for Membrane Bioreactors 913
Design Parameter 913
Membrane Properties 914
Membrane Design and Operating Characteristics 917
Membrane Usage 917
Membrane Fouling Issues 917
Problems and Discussion Topics 919

9 Attached Growth and Combined Biological Treatment Processes 941

9-1 Introduction to Attached Growth Processes 943 Types of Attached Growth Processes 943 Mass Transfer Limitations in Attached Growth Processes 947

9-2 Nonsubmerged Attached Growth Processes 947 General Process Description 947 Trickling Filter Classification and Applications 950 Advantages and Disadvantages of Trickling Filters 953 Physical Facilities for Trickling Filters 954 Design Considerations for Physical Facilities 957 Process Design Considerations for BOD Removal 968 Process Analysis for BOD Removal 972 Process Analysis for Nitrification 978 9-3 Sequential Combined Trickling Filter and Suspended Solids Processes 987 Process Development 987 Process Applications 987 Trickling Filter/Solids Contact Process 988 Trickling Filter/Activated Sludge Process 990 Series Trickling-Filter Activated-Sludge Process 997 9-4 Integrated Fixed-Film Activated Sludge Process 997 Process Development 998 Process Applications 1000 IFAS Process Advantages and

Disadvantages 1002

Design of Physical Facilities 1003 IFAS Process Design Analysis 1005 BOD and Nitrification Design Approach 1008

9-5 Moving Bed Biofilm Reactor (MBBR) 1015 Background 1015 MBBR Process Applications 1016 MBBR Process Advantages and Disadvantages 1016 Design of Physical Facilities 1019 MBBR Process Design Analysis 1020 **BOD** Removal and Nitrification Design 1021 9-6 Submerged Aerobic Attached Growth Processes 1026 Process Development 1026 Process Applications 1027 Process Advantages and Disadvantages 1027 Design of Physical Facilities 1029 BAF Process Design Analysis 1031 FBBR Process Design Analysis 1034 9-7 Attached Growth Denitrification Processes 1034 Process Development 1034 Description and Application of Attached Growth Denitrification Processes 1035 Process Design Analysis of Postanoxic Attached Growth Denitrification 1037 **Operational Considerations for Postanoxic Attached** Growth Denitrification 1041 9-8 Emerging Biofilm Processes 1045 Membrane Biofilm Reactors 1045

Membrane Biofilm Reactors 1045 Biofilm Airlift Reactors 1046 Aerobic Granules Reactor 1046 **Problems and Discussion Topics** 1046

10 Anaerobic Suspended and Attached Growth Biological Treatment Processes 1059

 10-1 The Rationale for Anaerobic Treatment 1061 Advantages of Anaerobic Treatment Processes 1061 Disadvantages of Anaerobic Treatment Processes 1062 Summary Assessment 1063
 10-2 Development of Anaerobic Technologies 1063

Historical Developments in Liquefaction 1063
 Treatment of Wastewater Sludges 1065
 Treatment of High Strength Wastes 1066
 Future Developments 1067

xiv

- **10-3**Available Anaerobic Technologies1067Types of Anaerobic Technologies1067Application of Anaerobic Technologies1071
- **10-4** Fundamental Considerations in the Application of Anaerobic Treatment Processes 1075 Characteristics of the Wastewater 1075 Pretreatment of Wastewater 1080 Expected Gas Production 1083 Energy Production Potential 1085 Sulfide Production 1088
 - Ammonia Toxicity 1090
- 10-5 Design Considerations for Implementation of Anaerobic Treatment Processes 1090 Treatment Efficiency Needed 1091 General Process Design Parameters 1091 Process Implementation Issues 1093
- Process Design Examples 1095
 Upflow Anaerobic Sludge Blanket Process 1095
 Anaerobic Contact Process 1103
 Use of Simulation Models 1107
- 10-7 Codigestion of Organic Wastes with Municipal Sludge 1108
 Problems and Discussion Topics 1109

11 Separation Processes for Removal of Residual Constituents 1117

- **11–1** Need for Additional Wastewater Treatment 1120
- 11-2 Overview of Technologies Used for Removal of Residual Particulate and Dissolved Constituents 1120 Separation Processes Based on Mass Transfer 1120 Transformation Based on Chemical and Biological Processes 1122
 - Application of Unit Processes for Removal of Residual Constituents 1123
- **11–3** Unit Processes for the Removal of Residual Particulate and Dissolved Constituents 1123 Typical Process Flow Diagrams 1124 Process Performance Expectations 1125
- **11–4** Introduction to Depth Filtration 1129 Description of the Filtration Process 1129 Filter Hydraulics 1134 Modeling the Filtration Process 1142
- **11–5** Depth Filtration: Selection and Design Considerations 1144

Available Filtration Technologies 1144 Performance of Different Types of Depth Filters 1146 Considerations Related to Design and Operation of Treatment Facilities ¹1156 Selection of Filtration Technology 1158 Design Considerations for Granular Medium Filters 1161

11-6 Surface Filtration 1171 Available Filtration Technologies 1172 Description of the Surface Filtration Process 1175 Performance of Surface Filters 1178 Design Considerations 1180 Pilot Plant Studies 1180

11-7 Membrane Filtration Processes 1181 Membrane Process Terminology 1181 Membrane Process Classification 1182 Membrane Containment Vessels 1185 **Operational Modes for Pressurized** Configurations 1189 Process Analysis for MF and UF Membranes 1190 Operating Strategies for MF and UF Membranes 1192 Process Analysis for Reverse Osmosis 1193 Membrane Fouling 1198 Control of Membrane Fouling 1201 Application and Performance of Membranes 1204 Forward Osmosis: An Emerging Membrane Technology 1212 Pilot-Plant Studies for Membrane Applications 1214 Management of Retentate 1215 11-8 Electrodialysis 1217 Description of the Electrodialysis Process 1217 Electrodialysis Reversal 1218 Power Consumption 1220 **Operating Considerations** 1222 Electrodialysis Versus Reverse Osmosis 1223 11-9 Adsorption 1224 Applications for Adsorption 1224 Types of Adsorbents 1224

Fundamentals of Adsorption Processes 1227 Development of Adsorption Isotherms 1227 Adsorption of Mixtures 1232 Adsorption Capacity 1232

- Small Scale Column Tests 1240
- Analysis of Powdered Activated Carbon
 - Contactor 1243

Activated Sludge-Powdered Activated Carbon Treatment 1244 Carbon Regeneration 1245 Adsorption Process Limitations 1245

11–10 Gas Stripping 1245 Analysis of Gas Stripping 1245 Design of Stripping Towers 1256 Air Stripping Applications 1261

II-11 Ion Exchange 1261
 Ion Exchange Materials 1262
 Typical Ion Exchange Reactions 1263
 Exchange Capacity of Ion Exchange Resins 1264
 Ion Exchange Chemistry 1266
 Application of Ion Exchange 1270
 Operational Considerations 1275

11-12 Distillation 1275
 Distillation Processes 1276
 Performance Expectations in Reclamation
 Applications 1277
 Operating Problems 1278
 Disposal of Concentrated Waste 1278
 Problems and Discussion Topics 1278

12 Disinfection Processes 1291

 12-1 Introduction to Disinfectants Used in Wastewater 1294 Characteristics for an Ideal Disinfectant 1294 Disinfection Agents and Methods 1294 Mechanisms Used to Explain Action of Disinfectants 1296 Comparison of Disinfectants 1297

 12-2 Disinfection Process Considerations 1297 Physical Facilities Used for Disinfection 1297 Factors Affecting Performance 1300 Development of the CT Concept for Predicting Disinfection Performance 1306 Application of the CT Concept to Wastewater Disinfection 1307 Performance Comparison of Disinfection Technologies 1308

 12-3 Disinfection, with Chlorine 1312 Characteristics of Chlorine Compounds 1312 Chemistry of Chlorine Compounds 1314 Breakpoint Reaction with Chlorine 1316 Effectiveness of Free and Combined Chlorine as Disinfectants 1320 Measurement and Reporting of Disinfection Process Performance 1322

Factors that Affect Disinfection of Wastewater with Chlorine Compounds 1323 Modeling the Chlorine Disinfection Process 1328 Required Chorine Dosages for Disinfection 1329 Formation and Control of Disinfection Byproducts (DBPs) 1333 Environmental Impacts of Disinfection with Chlorine 1336 12 - 4Disinfection with Chlorine Dioxide 1337 Characteristics of Chlorine Dioxide 1337 Chlorine Dioxide Chemistry 1337 Effectiveness of Chlorine Dioxide as a Disinfectant 1338 Modeling the Chlorine Dioxide Disinfection Process 1338-Required Chlorine Dioxide Dosages for Disinfection 1338 Byproduct Formation and Control 1338 Environmental Impacts 1339 12 - 5Dechlorination 1339 Dechlorination of Treated Wastewater with Sulfur Dioxide 1339 Dechlorination of Treated Wastewater with Sodium Based Compounds 1341 Dechlorination with Hydrogen Peroxide 1342 Dechlorination with Activated Carbon 1342 Dechlorination of Chlorine Dioxide with Sulfur Dioxide 1342 12 - 6Design of Chlorination and Dechlorination Facilities 1343 Sizing Chlorination Facilities 1343 Disinfection Process Flow Diagrams 1344 Dosage Control 1347 Injection and Initial Mixing 1349 Chlorine Contact Basin Design 1349 Assessing the Hydraulic Performance of Existing Chlorine Contact Basins 1359 Outlet Control and Chlorine Residual Measurement 1365 Chlorine Storage Facilities 1365 Chemical Containment Facilities 1366 Dechlorination Facilities 1366 12-7 Disinfection with Ozone 1367 Ozone Properties 1367 Ozone Chemistry 1368 Effectiveness of Ozone as a Disinfectant 1369 Modeling the Ozone Disinfection Process 1369 Required Ozone Dosages for Disinfection 1372

Estimation of the CT Value 1372

Contents | xvii

Byproduct Formation and Control 1374 Environmental Impacts of Using Ozone 1374 Other Benefits of Using Ozone 1375 Ozone Disinfection Systems Components 1375 Other Chemical Disinfection Methods 1378 12 - 8Peracetic Acid 1379 Use of Peroxone as a Disinfectant 1380 Sequential Chlorination 1381 Combined Chemical Disinfection Processes 1381 12 - 9Ultraviolet (UV) Radiation Disinfection 1382 Source of UV Radiation 1383 Types of UV Lamps 1384 UV Disinfection System Configurations 1387 Quartz Sleeve Cleaning Systems 1390 Mechanism of Inactivation by UV Irradiation 1391 Germicidal Effectiveness of UV Irradiation 1393 Estimating UV Dose 1399 Ultraviolet Disinfection Guidelines 1404 Relationship of UV Guidelines to UV System Design 1405 Validation of UV Reactor or System Performance 1405 Factors Effecting UV System Design 1413 Selection and Sizing of a UV Disinfection System 1420 Use of Spot-Check Bioassay to Validate UV System Performance 1422 Troubleshooting UV Disinfection Systems 1426 Environmental Impacts of UV Radiation Disinfection 1428 12-10 Disinfection By Pasteurization 1428 Description of the Pasteurization Process 1428 Thermal Disinfection Kinetics 1429 Germicidal Effectiveness of Pasteurization 1433 Regulatory Requirements 1433 Application of Pasteurization for Disinfection 1433 Problems and Discussion Topics 1434

13 Processing and Treatment of Sludges 1449

13-1 Sludge Sources, Characteristics, and Quantities 1453 Sources 1453 Characteristics 1454 Quantities 1456

13-2 Regulations for the Reuse and Disposition of Sludge in the United States 1461 Land Application 1461 Surface Disposition 1462 Pathogen and Vector Attraction Reduction 1462 Incineration 1463 13-3 Sludge Processing Flow Diagrams 1466 13-4 Sludge and Scum Pumping 1467 Pumps 1467 Headloss Determination 1475 Sludge Piping 1480 13-5 Preliminary Sludge Processing Operations 1481 Grinding 1481 Screening 1482 Degritting 1482 Blending 1483 Storage 1484 13-6 Thickening 1486 Application 1486 Description and Design of Thickeners 1487 13-7 Introduction to Sludge Stabilization 1497 13-8 Alkaline Stabilization 1498 Chemical Reactions in Lime Stabilization 1498 Heat Generation 1499 Application of Alkaline Stabilization Processes 1500 Anaerobic Digestion 1502 13-9 Process Fundamentals 1503 Description of Mesophilic Anaerobic Digestion Processes 1504 Process Design for Mesophilic Anaerobic Digestion 1506 Selection of Tank Design and Mixing System 1512 Methods for Enhancing Sludge Loading and Digester Performance 1520 Gas Production, Collection, and Use 1520 Digester Heating 1525 Advanced Anaerobic Digestion 1530 Sludge Pre-treatment for Anaerobic Digestion 1533 Co-digestion with Other Organic Waste Material 1538 13-10 Aerobic Digestion 1541 Process Description 1542 Conventional Air Aerobic Digestion 1544 Dual Digestion 1549 Autothermal Thermophilic Aerobic Digestion

(ATAD) 1549

Improved ATAD Systems1553High-Purity Oxygen Digestion1553Problems and Discussion Topics1554

14 Biosolids Processing, Resource Recovery and Beneficial Use 1561

 14-1 Chemical Conditioning 1564 Polymers 1564 Factors Affecting Polymer Conditioning 1565 Polymer Dosage Determination 1565 Mixing 1566 Conditioning Makeup and Feed 1567

14-2 Dewatering 1567
Overview of Dewatering Technologies 1568
Centrifugation 1571
Belt-Filter Press 1574
Rotary Press 1577
Screw Press 1580
Filter Presses 1583
Electro-Dewatering 1585
Sludge Drying Beds 1588
Reed Beds 1592
Lagoons 1593

14–3 Heat Drying 1593 Heat-Transfer Methods 1593 Process Description 1595 Product Characteristics and Use 1599 Product Transport and Storage 1600 Fire and Explosion Hazards 1601 Air Pollution and Odor Control 1601

 14-4 Advanced Thermal Oxidation 1602 Fundamental Aspects of Complete Combustion 1603 Multiple-Hearth Incineration 1606 Fluidized-Bed Incineration 1608 Energy Recovery from Thermal Oxidation 1610 Coincineration with Municipal Solid Waste 1611 Air-Pollution Control 1612

14-5 Composting 1613
 Process Microbiology 1614
 Composting Process Stages 1614
 Composting Process Steps 1614
 Composting Methods 1616
 Design Considerations 1618
 Co-composting with Municipal Solid Wastes 1620
 Public Health and Environmental Issues 1620

- **14-6** Sludge and Biosolids Conveyance and Storage 162 Conveyance Methods 1621 Storage 1622
- **14-7** Solids Mass Balances 1623 Preparation of Solids Mass Balances 1623 Performance Data for Solids Processing Facilities 1623 Impact of Return Flows and Loads 1623
- **14–8** Resource Recovery from Sludges and Biosolids 1636 Recovery of Nutrients 1637 Agricultural Land Application 1637 Non-Agricultural Land Applications 1637
- 14-9
 Energy Recovery from Sludge and Biosolids
 1638

 Energy Recovery through Anaerobic
 Digestion
 1638

Energy Recovery by Thermal Oxidation 1639 Energy Recovery from Dried Material through Gasification and Pyrolysis 1639 Production of Oil and Liquid Fuel 1640

14–10 Application of Biosolids to Land 1640 Benefits of Land Application 1640 U.S. EPA Regulations for Beneficial Use and Disposal of Biosolids 1640 Management Practices 1641 Site Evaluation and Selection 1643 Design Loading Rates 1644 Application Methods 1648 Application to Dedicated Lands 1650 Landfilling 1651 Problems and Discussion Topics 1651

15 Plant Recycle Flow Treatment and Nutrient Recovery 1659

15-1 Sidestream Identification and Characterization 1661 Sidestreams Derived from Primary and Secondary Sludges 1662 Sidestreams Derived from Fermented Primary and Digested Primary and Secondary Sludges 1662 15-2 Mitigating Recycle Flows and Loads 1667 Sidestream Pretreatment 1667 Equalization of Sidestream Flows and Loads 1667 15-3 Reduction of Suspended Solids and Colloidal Material 1673

Sidestreams Derived from Sludge Thickening 1673

Sidestreams Derived from Biosolids Dewatering 1673 Removal of Colloidal Matter 1674 Physiochemical Processes for Phosphorus 15-4 Recovery 1674 Description of the Crystallization Process 1675 Recovery of Phosphorus as Magnesium Ammonium Phosphate (Struvite) 1678 Recovery of Phosphorus as Calcium Phosphate 1683 Phosphorus Recovery from Mainstream Processes 1684 15-5 Physiochemical Processes for Ammonia Recovery and Destruction 1686 Recovery of Ammonia by Air Stripping and Acid Absorption 1686 Recovery of Ammonia by Steam Stripping 1690 Air Stripping with Thermocatalytic Destruction of Ammonia 1692 Beneficial Use of Recovered Phosphate and 15-6 Ammonium Products 1693 Magnesium Ammonium Phosphate Hexahydrate (Struvite) 1693 Calcium Phosphate (Hydroxapatite) 1694 Ammonium Sulfate 1694 Ammonium Nitrate 1695 15-7 Biological Removal of Nitrogen from Sidestreams 1696 Nitrogen Removal Processes 1696 Separate Treatment Processes for Nitrogen Removal 1697. Integrated Sidestream-Mainstream Treatment and Bioaugmentation 1699 15-8 Nitrification and Denitrification Processes 1700 Fundamental Process Considerations 1700 Treatment Processes 1703 15-9 Nitritation and Denitritation Processes 1706 Fundamental Process Considerations 1706 Treatment Processes 1709 15-10 Partial Nitritation and Anaerobic Ammonium Oxidation (Deammonification) Processes 1709 Fundamental Process Considerations 1710 Treatment Processes 1715 15-11 Process Design Considerations for Biological Treatment Processes 1715 Sidestream Characteristics and Treatment Objectives 1716

Design Loading and Load Equalization 1717
Sidestream Pretreatment 1717
Sidestream Reactor Volume 1718
Aeration System 1718
Sludge Retention Time and Mixed Liquor Suspended Solids Concentration 1721
Chemical Requirements 1721
Operating Temperature and pH 1723
Operating pH 1723
Energy Balance to Determine Reactor Cooling Requirements 1723
Problems and Discussion Topics 1728

16 Air Emissions from Wastewater Treatment Facilities and Their Control 1737

16-1 Types of Emissions 1739

- 16-2 Regulatory Requirements 1739 Ambient Air Quality and Attainment Status 1739 Preconstruction and Operating Permitting Programs 1741 Stationary Source Control Technology Requirements 1741 16 - 3Odor Management 1742 Types of Odors 1742 Sources of Odors 1742 Measurement of Odors 1745 Odor Dispersion Modeling 1746 Movement of Odors from Wastewater Treatment Facilities 1746 Strategies for Odor Management 1747 Odor Treatment Methods 1751 Selection and Design of Odor Control Facilities 1760 Design Considerations for Chemical Scrubbers 1760 Design Considerations for Odor Control
- 16-4 Control of Volatile Organic Carbon Emissions 1767 Physical Properties of Selected VOCs 1768 Emission of VOCs 1768 Mass Transfer Rates for VOCs 1771 Mass Transfer of VOCs from Surface and Diffused-Air Aeration Processes 1771

Biofilters 1762

xix

Control Strategies for VOCs 1774 Treatment of Off-Gases 1774 16-5 Emissions from the Combustion Of Gases And Solids 1777 Sources of Fuels 1777 Combustion Systems Used at Wastewater Treatment Plants 1778 Emissions of Concern from Combustion an an photography Sources 1779 Flaring of Digester Gas 1780 16-6 Emission of Greenhouse Gases 1784 Framework for Greenhouse Gases Reduction 1784 Assessment Protocols 1784 **Opportunities for GHG Reduction at Wastewater** Treatment Facilities 1791 Problems and Discussion Topics 1793

17 Energy Considerations in Wastewater Management 1797

 17-1 Factors Driving Energy Management 1799 Potential for Energy Cost Savings 1799 Energy Supply Reliability 1800 Considerations for Sustainability 1800

 17-2 Energy in Wastewater 1800 Chemical Energy 1800 Thermal Energy 1804 Hydraulic Energy 1805

- **17-3** Fundamentals of a Heat Balance 1807 Concept of a Heat Balance 1807 Preparation of a Heat Balance 1808
- 17-4 Energy Usage in Wastewater Treatment Plants 1809 Types of Energy Sources Used at Wastewater Treatment Facilities 1810 Energy Use for Wastewater Treatment 1810 Energy Use by Individual Treatment Processes 1810 Advanced and New Wastewater Treatment

Technologies 1811 **17-5** Energy Audits and Benchmarking 1813

Benchmarking Energy Usage 1814 Benchmarking Protocol 1815

 17-6 Recovery and Utilization of Chemical Energy 1819
 Fuels Derived from Wastewater 1819
 Energy Recovery from Gaseous Fuels with Engines and Turbines 1821 Energy Recovery from Gaseous Fuels with Boilers 1824 Energy Recovery from Solid Fuels 1826 Energy Recovery from Syngas 1833 Energy Recovery with Fuel Cell 1833

 17-7 Recovery and Utilization of Thermal Energy 1834
 Sources of Heat 1835
 Demands for Heat 1836
 Devices for Waste Heat Recovery and Utilization 1838
 Design Considerations for Thermal Energy Recovery Systems 1843

 17-8 Recovery and Utilization of Hydraulic Potential Energy 1846
 Type of Hydraulic Potential Energy Recovery Devices 1846
 Application of Hydraulic Energy Recovery

Devices 1847 Use of Residual Pressure Head in Treatmen

Use of Residual Pressure Head in Treatment Processes 1849

 17-9 Energy Management 1850
 Process Optimization and Modification for Energy Saving 1850
 Process Modification for Increased Energy Production 1856

> Peak Flowrate Management (Peak Energy Usage) 1857 Selection of Energy Sources 1858

 17-10 Future Opportunities for Alternative Wastewater Treatment Processes 1858
 Enhanced Energy Recovery of Particulate Organic Matter 1858
 Reduced Energy Usage in Biological Treatment 1859
 Reduced Energy Usage through the Use of Alternative Treatment Processes 1859
 Prospects for the Future 1860

Problems and Discussion Topics 1860

18 Wastewater Management: Future Challenges and Opportunities 1865

18-1 Future Challenges and Opportunities 1867
 Asset Management 1867
 Design for Energy and Resource Recovery 1869

Design of Wastewater Treatment Plants for Potable Reuse 1869 Decentralized (Satellite) Wastewater Treatment 1872 Low Impact Development 1873 Triple Bottom Line 1875

18-2 Impact of Population Demographics, Climate Change and Sea Level Rise, Uncontrollable Events, and Unintended Consequences 1875 Impact of Population Demographics 1876 Impact of Climate Change and Sea Level Rise 1877 Impact of Uncontrollable Events 1879 Impact of the Law of Unintended Consequences 1879 Upgrading Treatment Plant Performance Through 18-3 Process Optimization and/or Operational Changes 1882 Process Optimization 1882 **Operational Changes to Improve Plant** Performance 1886

 Upgrading Treatment Plant Performance Through Process Modification 1889
 Upgrading Physical Facilities 1889
 Upgrading to Meet New Constituent Removal Requirements 1890

18–5 Management of Wet-Weather Flows 1890 SSO Policy Issues 1892 SSO Guidance 1895 Wet-Weather Management Options 1895 Discussion Topics 1899

Appendixes

- A Conversion Factors 1901
- B Physical Properties of Selected Gases and the Composition of Air 1909
- C Physical Properties of Water 1913
- D Statistical Analysis of Data 1917
- **E** Dissolved Oxygen Concentration in Water as a Function of Temperature, Salinity, and Barometric Pressure 1923
- F Carbonate Equilibrium 1925
- G Moody Diagrams for the Analysis of Flow in Pipes 1929
- Analysis of Nonideal Flow in Reactors using Tracers 1931
- Modeling Nonideal Flow in Reactors 1941

Indexes

Name Index 1953 Subject Index 1966



Since completion of the fourth edition of this textbook, the field of wastewater engineering has evolved at a rapid pace. Some of the more significant changes include:

- 1. A new view of wastewater as a source of energy, nutrients, and potable water.
- 2. More stringent discharge requirements related to nitrogen and phosphorus;
- **3.** Enhanced understanding of the fundamental microbiology and physiology of the microorganisms responsible for the removal of nitrogen and phosphorus and other constituents;
- 4. An appreciation of the importance of the separate treatment of return flows with respect to meeting more stringent standards for nitrogen removal and opportunities for nutrient recovery,
- 5. Increased emphasis on the treatment of sludge and the management of biosolids; and
- 6. Increased awareness of carbon footprint impacts and greenhouse gas emissions, and an emphasis on the development of energy-neutral or energy-positive wastewater plants through more efficient use of chemical and heat energy in wastewater.

The 5th edition of this textbook has been prepared to address the significant changes cited above. Increased understanding of the importance of pre-treatment processes is addressed in Chap. 5. Advances in biological treatment are addressed in Chaps. 7 through 10. New developments in disinfection are considered in Chap. 12. The management of sludge and biosolids is now covered in Chaps. 13 and 14. Return flow treatment is considered in Chap. 15. Energy management is considered in Chap. 17. An emphasis of this fifth edition is to present practical design and operational data, while maintaining a solid theoretical discussion of the technologies and applications. Input from AECOM's process engineers and outside reviewers was sought to provide the user with a source of real-world practical information, the likes of which is not available in any single source.

IMPORTANT FEATURES OF THIS BOOK

In the 4th edition of this book, a separate chapter was devoted to the fundamentals of process analysis, including an introduction to the preparation of mass balances and reaction kinetics. Because introductory courses on process analysis and modeling are now taught at most colleges and universities, the material on the fundamentals of process analysis from the 4th edition has been condensed and is now included in Secs. 1–7 through 1–11 in Chap. 1. The material on process analysis has been retained as a reference source for students that have already had a separate course on modeling and as an introduction to the subject for students who may not have had an introductory course.

Following the practice in the 4th edition, more than 150 example problems have been worked out in detail to enhance the readers' understanding of the basic concepts presented in the text. To aid in the planning, analysis, and design of wastewater management systems, design data and information are summarized and presented in more than 400 tables, most of which are new. To illustrate the principles and facilities involved in the field of wastewater management, over 850 individual illustrations, graphs, diagrams, and

de la

photographs are included. An additional 120 drawings are included in tables. More than 375 homework problems and discussion topics are included to help the readers of this textbook hone their analytical skills and enhance their mastery of the material. Extensive references are also provided for each chapter.

The International System (SI) of Units is used in the 5th edition. The use of SI units is consistent with teaching practice in most US universities and in most countries throughout the world. In general, dual sets of units (i.e., SI and US customary) have been used for the data tables. Where the use of double units was not possible, conversion factors are included as a footnote to the table.

To further increase the utility of this textbook, several appendixes have been included. Conversion factors from International System (SI) of Units to US Customary Units and the reverse are presented in Appendixes A–1 and A–2, respectively. Conversion factors used commonly for the analysis and design of wastewater management systems are presented in Appendix A–3. Abbreviations for SI and US customary units are presented in Appendixes A–4 and A–5, respectively. Physical characteristics of air and selected gases and water are presented in Appendixes B and C, respectively. The statistical analysis is reviewed in Appendix D. Dissolved oxygen concentrations in water as a function of temperature are presented in Appendix E. Carbonate equilibrium is considered in Appendix F. Moody diagrams for the analysis of flow in pipes are presented in Appendix G. The analysis of nonideal flow in reactors is considered in Appendix H. Modeling nonideal flow in reactors is addressed in Appendix I.

USE OF THIS BOOK

Enough material is presented in this textbook to support a variety of courses for one or two semesters, or three quarters at either the undergraduate or graduate level. The book can be used both as a class textbook or class reference to supplement instructors' notes. The specific topics to be covered will depend on the time available and the course objectives. Suggested course outlines are presented below.

For a one semester introductory course on wastewater treatment, the following material is suggested.

Topic	Chapter	Sections
Introduction to wastewater treatment	1	1-1 to1-6
Wastewater characteristics	2	All
Wastewater flowrates and constituent loadings	3	All
Physical unit processes	5	5-1 to 5-8
Chemical unit processes	6	6-1 to 6-3
Introduction to biological treatment of wastewater	7	All
Disinfection	12	12-1 to 12-5, 12-9
Biosolids management	13, 14	All
Process selection, design, and implementation	4	All
Advanced treatment processes (optional)	6, 11	6-7, 6-8, 11-5 to 11-7

Topic	Chapter	Sections
Introduction to wastewater treatment	1	1-1 to1-6
Wastewater characteristics	2	All
Wastewater flowrates and constituent loadings	3	All
Process selection, design, and implementation	4	4-1 to 4-5
Physical unit operations	5	All
Chemical unit operations	6	All
Introduction to biological treatment of wastewater	7	All
Suspended growth biological treatment processes	8	All
Attached growth and combined	9	9-1 to 9-5
biological treatment processes		
Anaerobic treatment processes	10	10-1 to 10-5
Disinfection	12	All
Sludge Management	13	All
Biosolids management	14	All
Treatment of return flows	15	All

For a two semester course on wastewater treatment, the following material is suggested.

For a one semester course on biological wastewater treatment, the following material is suggested.

Торіс	Chapter	Sections
Introduction to wastewater treatment	1	1-1 to1-6
Wastewater characteristics	2	All
Process selection, design, and implementation	4	4-2, 4-4, 4-5
Introduction to biological treatment of wastewater	7	7-1 to 7-8
Suspended growth processes	8	8-1 to 8-3
Attached growth biological treatment processes	9	All
Anaerobic treatment processes	10	10-1 to 10-5
Anaerobic sludge treatment	13	13–9, 13–10

For a one semester course on physical and chemical unit processes, the following material is suggested. It should be noted that material listed below could be supplemented with additional examples from water treatment.

3

Торіс	Chapter	Sections
Process selection, design, and implementation	4	4-1 to 4-4
Introduction to physical unit processes		
Mixing and flocculation	5	5–3
Sedimentation	5	5-4, 5-6, 5-7,
Gas transfer	5	5-10, 5-11
Filtration (conventional depth filtration)	11	11-3, 11-4, 11-6
Membrane filtration	11	11–7
Adsorption	11	11-9
Gas stripping	11	11–10
UV disinfection	12	12-9
Introduction to chemical unit processes	*	6–2
Coagulation	6	6–2
Chemical precipitation	6	6-3, 6-4, 6-6
lon exchange	11	11-11
Water stabilization	6	6–10
Chemical oxidation (conventional)	6	6–7
Advanced oxidation processes	6	6–8
Photolysis	6	6–9

Acknowledgments

This textbook is a tribute to the engineers and scientists who continue to push forward the practice and technologies of the wastewater industry. These advances continue to offer the world cleaner water resources and sustainable water supplies. The book could not have been written without the efforts of numerous individuals including the primary writers, contributing authors, individuals with specialized skills, technical reviewers, outside reviewers, and practitioners who contributed real life experiences.

Contributing authors from AECOM included: Dr. Mohammad Abu-Orf who revised and updated Chaps. 13 and 14, Dr. Gregory Bowden who wrote Chap. 15, and Mr. William Pfrang who revised and updated Chap. 5. Their assistance is acknowledged gratefully. Dr. Harold Leverenz of the University of California at Davis, is singled out for special acknowledgment for extraordinary contributions to the development of the graphics used throughout the text, the revision of Chap. 6, and individual section write ups. Others deserving special acknowledgment, in alphabetical order, are: Mr. Russel Adams an environmental consultant provided comprehensive reviews of Chaps. 3, 11, and 12; Dr. Heidi Gough of the University of Washington wrote the molecular biology section of Chap. 7; Dr. April Gu of Northeastern University who helped write and provided material for Chap. 9; Ms. Emily Legault of HDR Engineers provided thoughtful and comprehensive reviews of Chaps. 2, 3, 7, 8, 11, and 12; Mr. Mladen Novakovic of AECOM contributed to the development of Chap. 5; Mr. Terry Goss of AECOM contributed extensively to the development of Chaps. 13 and 14; and Mr. Dennis Totzke of Applied Technologies had significant involvement in the development of Chap. 10.

The review of the manuscript was critical to maintain the quality of the text. Outside reviewers, arranged alphabetically, who provided critical reviews included: Dr. Onder Caliskaner of Kennedy/Jenks Consultants reviewed portions of Chap. 11; Dr. Robert Cooper of BioVir laboratories reviewed the section on microbiology in Chap. 2; Ms. Libia Diaz of the University of California at Davis reviewed the homework problems; Dr. Robert Emerick of Stantec Engineers, reviewed the section on UV disinfection in Chap. 12; Dr. David Hokanson of Trussell Technologies reviewed portions of Chap. 11; Ms. Amelia Holmes of University of California at Davis reviewed the homework problems; Dr. Kurt Ohlinger of Sacramento Regional County Sanitation District provided review for phosphorus recovery. Dr. Edward Schroeder professor emeritus of the University of California at Davis reviewed portions of Chaps. 1 and 2.

A number of current and former AECOM engineers contributed to the development of the manuscript by providing design information and by reviewing specific portions of the text. Listed in alphabetical order they are:

Mr. Michael Adkins	Mr. Joerg Blischke	Dr. Patrick Coleman
Mr. David Ammerman	Mr. Gary Breitwisch	Mr. Nicholas Cooper
Ms. Jane Atkinson	Dr. Dominique Brocard	Mr. Grant Davies
Mr. Simon Baker	Mr. Nathan Cassity	Mr. Daniel Donahue
Dr. William Barber	Mr. Chi Yun Chris Chen	Mr. Ralph Eschborn
Mr. David Bingham	Mr. William Clunie	Mr. Bryce Figdore

xxvii

Tank I

Mr. Steven Freedman Dr. Mark Laguidara Mr. Lee Glueckstein Dr. David Lycon Mr. Terry Goss Mr. Jim Marx Mr. Gary Hanson Mr. Chris Macey Mr. Bradley McClain Mr. Brian Harrington Mr. Derek Hatanaka Mr. Alexander Mofidi Mr. Gregory Heath Mr. Paul Moulton Mr. Roger Hessel Mr. Mladen Novakovic Dr. Richard Irwin Mr. Kevin Oldfield Mr. Jay Kemp Mr. Ahmed Al-Omari Mr. King Fai Alex Kwan Mr. Robert Pape Mr. Pertti Laitinen Mr. Frederick Pope

Ms. Lucy Pugh Mr. Jeffrey Reade Mr. Dennis Sanchez Mr. Ralph Schroedel Dr. Keith Sears Mr. Gerald Stevens Dr. Beverley Stinson Mr. Jean-Yves Urbain Mr. Kevin Voit Mr. Thomas Weber Mr. Simon Wills

Finally, the production of this textbook could not have been completed without the guidance and assistance of the following individuals. Mr. William Stenquist, Executive Editor and Ms. Lorraine Buczek, Development Editor of the McGraw Hill Book Company. Ms. Rose Kernan and Ms. Erin McConnell of RPK Editorial Services, Inc. provided service above and beyond in working with the authors to produce the textbook. The collective efforts of these individuals were invaluable and greatly appreciated.

George Tchobanoglous H. David Stensel Ryujiro Tsuchihashi Franklin Burton

Foreword

One hundred years have passed since the three-volume "American Sewerage Practice" treatise was published in 1914–1915 by Leonard Metcalf and Harrison P. Eddy. The initial publication quickly became the standard of care and established the foundation for modern wastewater treatment. The original concept of combining theory with a strong compliment of practical data and design guidance continues on in the fifth edition. The wealth of practical information continues to be a cornerstone of Metcalf & Eddy publications, and has led to its reputation as the number one wastewater practice textbook. In this fifth edition over 150 example problems and over 375 homework problems are provided.

The textbook has become a widely used teaching resource for universities and colleges and a reference for engineering firms throughout the world and is now published in Chinese, Greek, Italian, Japanese, Korean, and Spanish.

New advances in technology continue to occur at a record pace in all fields including wastewater treatment. As a result this fifth edition includes numerous advances and represents the current state of the art information. AECOM takes great pride in presenting this Metcalf & Eddy textbook, a comprehensive compilation of the best wastewater practices in use today.

The manuscript was developed by a team of primary writers including Dr. George Tchobanoglous, Dr. H. David Stensel, Dr. Ryujiro Tsuchihashi, Dr. Mohammad Abu-Orf, Mr. William Pfrang and Dr. Gregory Bowden. In addition to our primary authors, over 55 AECOM employees and outside technical specialists contributed in reviews and provided practical data and guidance.

I would also like to acknowledge Mr. Bill Stenquist, Executive Editor, McGraw-Hill, who was instrumental in bringing the resources of McGraw-Hill to this project.

The fifth edition textbook could not have been developed without the enthusiastic support of AECOM. I thank Mr. John M. Dionisio, Chairman and Chief Executive Officer, Mr. Robert Andrews, Chief Executive, Water, and Mr. James T. Kunz, Senior Vice President—Program Director.

Jekabs P. Vittands Senior Vice President AECOM

